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47.5 HP FIRETUBE BOILER

| Maximum BTU/hr Input (ie: Rated Input @ High Fire / 100% Input Rating) | 47.5 x 42,000 = 1,995,000 BTU |
|--|-------------------------------------|
| Cubic Feet of Natural Gas Required | 1,995,000 ÷ 1,000 = 1,995 Cu Ft |
| Cubic Feet of Vaporized Propane Required | 1,995,000 ÷ 2,500 = 789 Cu Ft |
| Gallons of Liquid Propane Required | 1,995,000 ÷ 91,600 = 21.8 Gallons |
| Gallons of #2 Diesel Oil Required | 1,995,000 ÷ 140,000 = 14.25 Gallons |
| Minimum BTU/hr Input at a 4:1 Turndown Ratio (Low Fire) | 1,995,000 ÷ 4 = 498,000 BTU |
| Cubic Feet of Natural Gas Required | 498,000 ÷ 1,000 = 498.75 Cu Ft |
| Cubic Feet of Vaporized Propane Required | 498,000 ÷ 2,500 = 199.5 Cu Ft |
| Gallons of Liquid Propane Required | 498,000 ÷ 91,600 = 5.44 Gallons |
| Gallons of #2 Diesel Oil Required | 498,000 ÷ 140,000 = 3.56 Gallons |
| Maximum Steam Production in Ibs/hr (High Fire) | 47.5 x 34.5 = 1,635 lbs/hr |
| Maximum Water Evaporation Rate | 47.5 x .069 = 3.27 GPM |
| Minimum Feedwater Pump Flow (on / off pump strategy) | 3.27 x 2 = 6.54 GPM |
| Minimum Feedwater Pump Flow (modulating pump strategy) | 3.27 x 1.5 = 4.7 GPM |
| Minimum Feedwater Tank Storage Requirement | 37.78 Gallons |
| Steam Temperature at <u>100 psi</u> Saturated | 337.90 °F |
| BTU/hr Output, Based on 80% Efficiency at High Fire | 1,995,000 x .80 = 1,596,000 BTU |
| BTU/hr Output, Based on 80% Efficiency at Low Fire | 498,000 x .80 = 399,000 BTU |
| Square Feet Heating Surface (sq. ft. HS) at 5 sq. ft. per HP | 47.5 x 5 = 237.5 Sq Ft |
| Minimum Steam Safety Relief Valve Capacity at Boiler Design | 1,635 x 1.10 = 1,798.5 lbs/hr |
| Minimum Water Softener Flow Capacity at High Fire (always based upon 100% input) | 3.27 x 2 = 6.54 GPM |

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