

Boiler Burners For Commercial And Industrial Applications





Webster Combustion Is Committed To Better Fuel Economy, Energy Savings And Reliability For Boiler Burners.

Webster is a leading manufacturer of custom and semi-custom multi-fuel boiler burners for the commercial, institutional and industrial markets. Our burners combine advanced controls with proven combustion performance to provide heat for the transformation of water to potable hot water, hot water for heating, and steam for heating and process applications. For over three decades, Webster systems have helped customers reduce emission levels, and provided higher efficiencies for new systems as well as existing installations.

Webster's most recent innovation, the patented TEMP-A-TRIM® system, senses combustion air temperature and automatically controls the fan speed to create a constant air flow mass for combustion, thereby maintaining optimum fuel/air ratios to enable maximum burner efficiency.

As part of our commitment to improving burner performance for the boiler market, Webster is proud to be a part of Selas Heat Technology Company, a global leader in combustion innovation.

Talk to a Webster representative today to find out how to reduce costs and improve reliability in your boiler room.



Webster Standard Commercial & Industrial Boiler Burners: The Reliable Workhorses Of The Industry

Webster Combustion offers reliable standard forced draft burners, including high efficiency, high turndown, and low NOx burner configurations for a wide range of boilers, heaters, and many other heating, hot water, and low and high pressure steam applications in both commercial and industrial markets.

JB(X) Series

Our JB Burner Series are highly configurable, robust, forced draft burners for boilers and thermal fluid heaters. They are capable of firing a combination of gas, oil, renewable or alternative fuels. These burners are also capable of achieving low NOx levels for

commercial and industrial applications.

- 10 to 300 BHP design for cast iron and steel boilers
- <30 ppm NOx levels
- UL listed
- EJB (without the control panel) for cost effective installation



HDRV(X) Series

Our HDRV Burner Series extends Webster's capacity to deliver superior combustion performance for larger commercial, institutional, and industrial applications. The HDRV is offered in several orientations and is capable of firing a combination of gas, oil, renewable or alternative fuels. These burners are also capable of achieving low NOx levels for commercial and industrial applications.

- 250 to 900 BHP design for large watertube and firebox boilers
- UL listed, fixed register burner
- <30 ppm NOx levels

HDR(S)(X)-RF Series

This is a full register burner for industrial applications with high efficiency remote fan. It supports a wide range of fuels and is recommended for large firetube and industrial watertube applications.

- 1000 to 2500 BHP design for watertube and firetube boilers
- Turndown up to 10:1 and NOx levels <20 ppm



High Efficiency, High Turndown Burners

These burners are the performance-enhancing money misers of your boiler room, reducing fuel consumption and stack waste. Features like High Turndown and TEMP-A-TRIM significantly lower energy costs and emissions by improving process control and burner efficiency.

JBS(X) Series

JBS and JBS(X) High Swirl burners reduce emissions while providing higher turndowns. With turndown rates as high as 12:1 for natural gas, JBS and JBS(X) High Swirl burners offer industry-leading combustion efficiency with low excess air. Webster's advanced head design is unique in its ability to provide dual manifolds to handle multiple fuels for challenging alternative fuel applications.

- 40 to 400 BHP design for watertube and firetube boilers
- High turndown, low NOx options
- UL listed

JBE(X) Series

Webster's JBE(X) boiler burner is a high efficiency, low excess air burner that incorporates a unique high swirl firing head to improve commercial boiler combustion efficiency. Perfect for hospitals, schools and universities, which are particularly cost sensitive because of tight operating budgets, the JBE(X) achieves boiler horsepower ratings in the 200 to 1,750 HP range using less fuel and electricity than conventional burners. The JBE(X)'s lower horsepower blower motor can result in significant total energy savings, depending on the boiler, burner size and operating conditions.



The HDS Burner Series offers improved emission performance and higher turndowns (12:1 on natural gas). The HDS uses a unique housing with low excess air requirements and high swirl firing head to provide great fuel/air mixing and superior combustion performance for firetubes, watertubes, and industrial applications. The HDS can be configured as an HDSX where low NOx is required.

- 200 to 1500 BHP design for firetube and watertube boilers
- High turndown, low NOx options
- UL listed



Ultra Low NOx Boiler Burners: Superior Fuel/Air Mixing

Webster has a history of providing burners that can achieve low NOx performance when burning natural gas. Our technology creates much better fuel/air mixing at the point of combustion for improved efficiency with other technologies.

SC Series Low NOx Burners

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The new "SC" series burner from Webster Combustion combines the reliable and rugged burner technology Webster is known for with a new, staged-combustion firing head. This new offering allows the user to operate with low emissions without the cost and expense of external Flue Gas Recirculation piping, or the maintenance issues associated with surface combustion technology. The SC burner can achieve 30ppm NOx levels while maintaining a very low O₂, which results in excellent efficiency, and can achieve as low as 9ppm NOx levels with

- No External Flue Gas Recirculation (FGR) Required
- NOx levels as low as 9ppm on Gas and 60ppm on No. 2 Oil
- Fire multiple fuels Natural or LP Gas, No. 2 Oil



JBFX Series Low NOx Burners

The JBFX series offers advanced NOx compliance using our patented TEMP-A-TRIM air density trim system. The JBFX is based on Webster's proven JB platform and uses a metallic alloy fiber material combustion element over a stainless steel frame for boiler and heater applications where single digit NOx levels are required without the need for Flue Gas Recirculation.

- Single digit (<9 ppm) ultra low NOx design
- No FGR for fast installation
- UL listed

HDRMB Series Ultra Low NOx Burners

Proven in hundreds of ultra low NOx applications over the past 20 years, Webster's dependable rapid mix HDRMB burner technology provides emissions as low as 9 ppm NOx and 50 ppm CO. The performance of our HD series burner, combined with the unique ability to fire gas or oil without any modifications, makes the HDRMB the perfect burner for any ultra low NOx application.

- 125 to 2500 BHP design for watertube and firetube boilers
- Ultra low NOx levels <9 ppm on gas and <40 ppm on amber oil
- Proven rapid mix burner technology



Multi-Fuel Windbox Register Burners

Webster's highly efficient, safe and reliable package burner systems can burn multiple fuels while keeping operating costs low.

FDR Series Multi-Fuel Burners

The FDR Forced Draft Register burner is a highly efficient combustion system that combines a windbox, air register, ignitor assembly, fuel train, flame safety control, combustion control and forced draft blower all assembled into one complete package.

- 30 ppm NOx
- Single or multi-fuel models including NG, LP, coke oven, refinery and low BTU gases; fuel oils from diesel to No. 6 oil
- 10:1 turndown
- Works in standard conditions as well as contaminated fuel and high combustion air temperature



TEMP-A-TRIM® Air Density Trim System Saves Money

The air temperature in a typical boiler room can change dramatically from day to night and from season to season. These changes can cause significant combustion inefficiencies and degrade combustion stability, driving up the cost of fuel and utilities.

Webster Combustion's patented TEMP-A-TRIM air density trim system senses combustion air temperature and automatically varies the fan speed to create a constant mass air flow for combustion. By maintaining optimum fuel/air ratios, TEMP-A-TRIM ensures maximum burner efficiency.

As a result, TEMP-A-TRIM pays for itself in the following ways:

- Up to 3% savings on fuel bills
- Up to 30% savings on electrical bills
- Up to 2% in boiler efficiency gains
- Reduced maintenance costs

TEMP-A-TRIM Features & Benefits

- Reduces the need for seasonal burner tuning
- Feed-forward control for accurate operation
- Easy to install with no special set-up required
- Compatible with linkage or linkageless controls
- Precisely corrects for changes in air density to automatically optimize combustion efficiency
- Saves fuel and electricity, as well as lowering noise levels
- Available on all sizes of new Webster burners
- Available to retrofit to existing Webster burners or other burner brands
- Lower cost, complexity, and maintenance than typical O₂ trim systems
- UL approved



Webster Burner Systems Features

Webster Combustion combines proprietary control technology with proven combustion performance to reduce your energy costs and emissions. Our proven systems offer multiple fuel flexibility, high efficiency, low emissions, and high turndown burners for new applications or retrofit of existing installations.

- Dual fuel / multi-fuel capability
- Linkage or linkageless controls
- Conversion door kits for boilers
- Webster's TEMP-A-TRIM air density trim control system

- Alternative fuels / waste fuels
- Oil pump sets
- UL listed control panels

Pre-Sale & Aftermarket Customer Support

Webster Combustion provides a full range of product support and services to extend burner life and ensure optimal performance. This includes:

- Expert field service & troubleshooting
- Vast inventory of replacement parts

- Combustion College training
- National and local code compliance

Custom Burner Test Lab

Webster maintains a lab facility with many different boiler types used for testing. We can customize a burner for a customer and they can witness the testing of it in our lab. All of our burners go through a complete and thorough checkout procedure before being shipped.





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