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500 HP FIRETUBE BOILER

Maximum BTU/hr Input (ie: Rated Input @ High Fire / 100% Input Rating)	500 x 42,000 = 21,000,000 BTU
Cubic Feet of Natural Gas Required	21,000,000 ÷ 1,000 = 21,000 Cu Ft
Cubic Feet of Vaporized Propane Required	21,000,000 ÷ 2,500 = 8,400 Cu Ft
Gallons of Liquid Propane Required	21,000,000 ÷ 91,600 = 229.25 Gallons
Gallons of #2 Diesel Oil Required	21,000,000 ÷ 140,000 = 150 Gallons
Minimum BTU/hr Input at a 4:1 Turndown Ratio (Low Fire)	21,000,000 ÷ 4 = 5,250,000 BTU
Cubic Feet of Natural Gas Required	5,250,000 ÷ 1,000 = 5,250 Cu Ft
Cubic Feet of Vaporized Propane Required	5,250,000 ÷ 2,500 = 2,100 Cu Ft
Gallons of Liquid Propane Required	5,250,000 ÷ 91,600 = 57.3 Gallons
Gallons of #2 Diesel Oil Required	5,250,000 ÷ 140,000 = 37.5 Gallons
Maximum Steam Production in lbs/hr (High Fire)	500 x 34.5 = 17,250 lbs/hr
Maximum Water Evaporation Rate	500 x .069 = 34.5 GPM
Minimum Feedwater Pump Flow (on / off pump strategy)	34.5 x 2 = 69 GPM
Minimum Feedwater Pump Flow (modulating pump strategy)	34.5 x 1.5 = 51.75 GPM
Minimum Feedwater Tank Storage Requirement	345 Gallons
Steam Temperature at 100 psi Saturated	337.9 °F
BTU/hr Output, Based on 80% Efficiency at High Fire	21,000,000 x .80 = 16,800,000 BTU
BTU/hr Output, Based on 80% Efficiency at Low Fire	5,250,000 x .80 = 4,200,000 BTU
Square Feet Heating Surface (sq. ft. HS) at 5 sq. ft. per HP	500 x 5 = 2,500 Sq Ft
Minimum Steam Safety Relief Valve Capacity at Boiler Design	17,250 x 1.10 = 18,975 lbs/hr
Minimum Water Softener Flow Capacity at High Fire (always based upon 100% input)	34.5 x 2 = 69 GPM

HQ - Fremont, CA (510) 490-7100 - Visalia, CA (559) 623-9318 Washougal, WA (360) 335-1443 / Alvin, TX (800) 227-1966 True Nationwide Coverage & Beyond. Representatives Located Worldwide.